

## **REPLACEMENT CARTRIDGE INSTALLATION INSTRUCTIONS for SC-50 and HSC-50**

1. Shut off water flow to unit.
2. Release water pressure by opening a nearby faucet.
3. Remove the bowl with the wrench provided.
4. Remove and discard the ORANGE MOISTURE CAP from the new cartridge.

**DO NOT REMOVE THE END CAPS FROM THE CARTRIDGE**

5. Insert the new cartridge into the bowl, with the HOLES END UP.
6. Screw the bowl back onto the head unit.
7. Retighten the bowl with the wrench. **DO NOT OVERTIGHTEN.** Inspect the bowl for any signs of cracking or stress. Replace if necessary. Make sure that the yellow gasket is seated properly.
8. Slowly reopen the water shut off valve and let the bowl fill. Once the bowl and cartridge are full, open the water supply valve completely.
9. Re-check for leaks.

**NOTE:**

**Periodically check the SCALTROL cartridge and use ONLY genuine SCALTROL replacements.**

**Replace the cartridge when the level of the SCALTROL mixture reaches the bottom end cap.**

